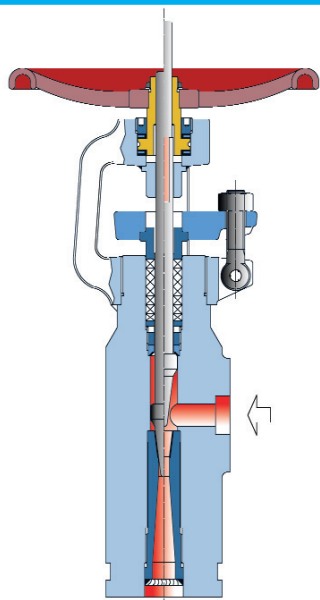


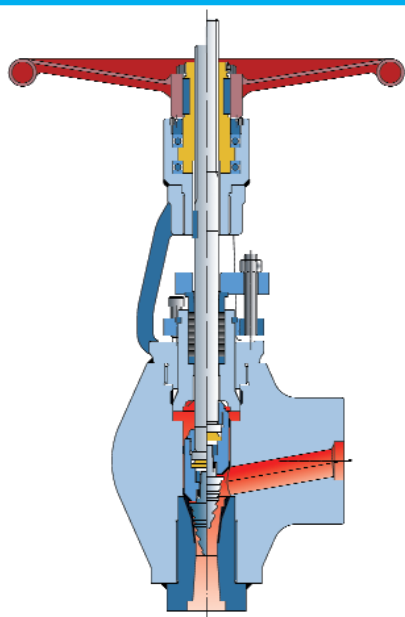
BONETTI®



6093

BONT®

**Forged Steel Valves
Type BLB
for
Continuous Blowdown
ASME Class
1700 - 2700 - 4500**



6094

BONT®

**Forged Steel Valves
Type BPR
for Blowoff
with Zero Leakage
after Closing Operation
ASME Class
1700 - 2700 - 4500**



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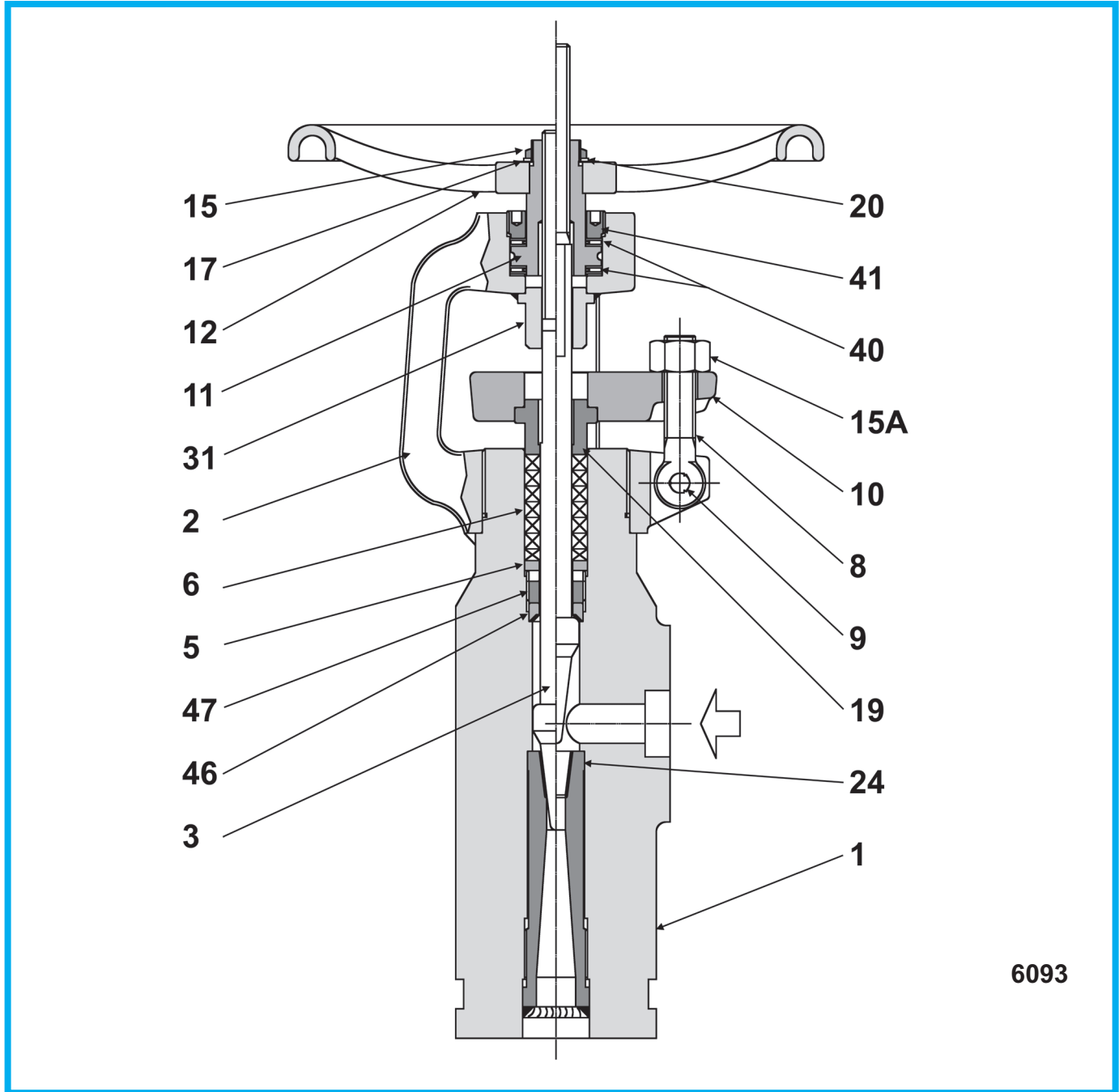
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BONT® Valves Type BLB, for Continuous Blowdown

Forged Steel - Bonnetless - Non-rotating Stem

ASME Class 1700 - 2700 - 4500



6093

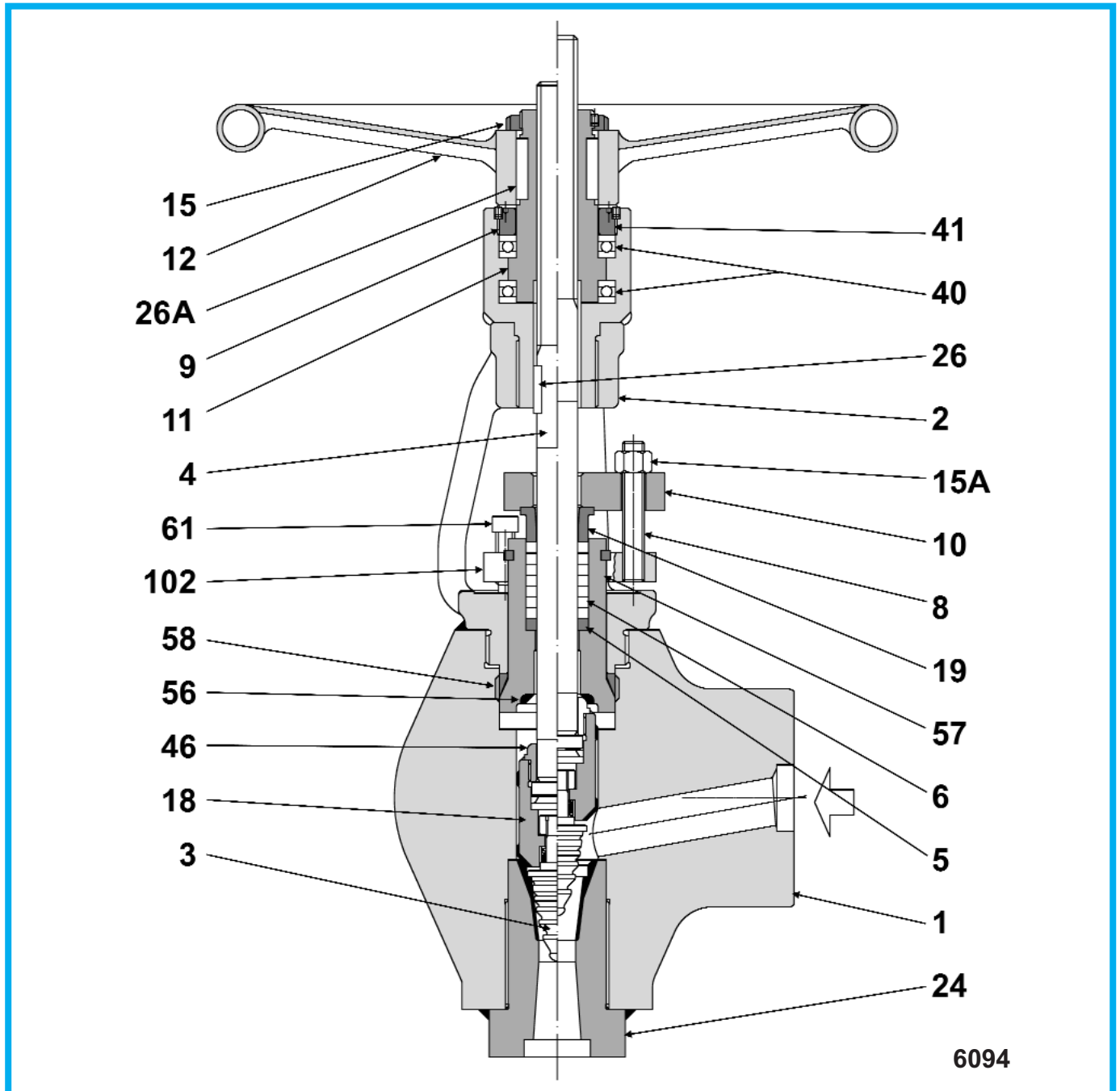
Part Material for Standard Material Schedule

Part No.	71	22	Part No.	71	22
1 Body	ASTM A105	ASTM A182 F22	24 Seat	ASTM A105 ★ + Stellite Gr. 6	ASTM A182 F22 ★ + Stellite Gr. 6
2 Yoke	ASTM A105	ASTM A105	31 Antirotaion Ring	ASTM A182 F6	ASTM A182 F6
3 Disk - Stem	ASTM A479 410 c.3 ★ +Stellite Gr. 6	ASTM A479 410 c.3 ★ +Stellite Gr. 6	40 Thrust bearing	Alloy Steel	Alloy Steel
5 Bottom Ring	Stainless Steel	Stainless Steel	41 Bushing Locking Ring	ASTM A182 F6	ASTM A182 F6
6 Packing	Graphite	Graphite	46 Backseat Ring	ASTM A479 316 + Stellite Gr. 6	ASTM A479 316 + Stellite Gr. 6
8 Swing Bolt	ASTM A193 B7	ASTM A193 B7	47 Backseat Locking Ring	ASTM A564 T.630	ASTM A564 T.630
9 Pin	Alloy Steel	Alloy Steel			
10 Packing Flange	ASTM A105	ASTM A105			
11 Yoke Bushing	ASTM B150 C62300	ASTM B150 C62300			
12 Handwheel	Nodular Cast Iron	Nodular Cast Iron			
15 Handwheelee Nut	Carbon Steel	Carbon Steel			
15A Bolt Nut	ASTM A194 2H	ASTM A194 2H			
17 Washer	Carbon Steel	Carbon Steel			
19 Split Gland	Stainless Steel	Stainless Steel			
20 Name Plate	Stainless Steel	Stainless Steel			

★ For use at condition lower than ASME 600 lb Class and temperature lower than 350 °C (662 °F) we can use ASTM A562 T.630

BONT® Valves Type PBR, for Blowoff with Zero Leakage after Closing Operation

Forged Steel - Pressure Seal Bonnet - Non-rotating Stem
ASME Class 1700 - 2700 - 4500



Part Material for Standard Material Schedule

Part No.	71	22	Part No.	71	22
1 Body	ASTM A105 +Inlay 316	ASTM A182 F22 +Inlay 316	19 Gland	Stainless Steel	Stainless Steel
2 Yoke	ASTM A216 WCB/A105	ASTM A216 WCB/A105	24 Seat	ASTM A105 ★ + Stellite Gr. 6	ASTM A182 F22 ★ + Stellite Gr. 6
3 Throttling Disk	ASTM A479 410 +Stellite Gr. 6	ASTM A479 410 +Stellite Gr. 6	26 Stem Key	Carbon Steel	Carbon Steel
4 Stem	ASTM A479 410 c.3	ASTM A479 410 c.3	26A Bushing Key	Carbon Steel	Carbon Steel
5 Bottom Ring	Stainless Steel	Stainless Steel	40 Thrust Bearing	Alloy Steel	Alloy Steel
6 Packing	Graphite	Graphite	41 Bushing Locking Ring	ASTM A105	ASTM A105
8 Gland Stud	ASTM A193 B7	ASTM A193 B7	46 Connector	ASTM A182 F6a cl.3	ASTM A182 F6a cl.3
9 Grain	Carbon Steel	Alloy Steel	50 Pressure Seal Bonnet	Astm A105 + Inlay 316	ASTM A182 F2 + Inlay 316
10 Packing Flange	ASTM A105	ASTM A105	57 Bonnet Split Ring	AISI 4120 Q.T.	AISI 420 Q.T.
11 Yoke Bushing	ASTM B150 C62300	ASTM B150 C62300	58 Pressure Seal gasket	ASTM A182 F316	ASTM A182 F316
12 Handwheel	Carbon Steel	Carbon Steel	61 Bonnet Bolt	ASTM A193 B7	ASTM A193 B7
15 HandwheeLeLocking Ring	Carbon Steel	Carbon Steel	102 Bonnet Flange	ASTM A105	ASTM A105
15AStud Nut	ASTM A194 2H	ASTM A194 2H			
18 Main Disk	ASTM A479 410 +Stellite Gr. 6	ASTM A479 410 +Stellite Gr. 6l			

★ For use at condition lower than ASME 600 lb Class and temperature lower than 350 °C (662 °F) we can use ASTM A562 T.630

BONT® Valves Type BLB and PBR, for high Δp

ASME Class 1700 - 2700 - 4500

BONT® Valves Type BLB, for Continuous Blowdown

The continuous blowdown valves are needle valves designed for operation in open position. Their function is mainly to control a continuous flow of steam and/or water under high Δp .

For that reason the design and materials must be such as to minimise the effects of a fluid stream in condition of flashing or made of water containing sometime abrasive particles.

The outlet of our valves is purposely Venturi tube-shaped. The bonnetless design enables easy dismantling, inspection and maintenance. The stem is rising, non-rotating. A local stroke indicator shows the position of the disk.

The materials used for these valves are indicated on page 2 for the most requested Material Schedules, namely: Material Schedule 71, with carbon steel body; Material Schedule 22, with chromemolybdenum alloy steel body.

In spite of the above mentioned features, it can happen that these valves - after some operating time - are not able to ensure a tight seal, since even a slow-acting erosion deteriorates the working surfaces of the disk and seat. What above does not affect its function; the only consequence is a slight rise in the outflow rate, the disk being in the same position, remediable by closing a little the valve. The orifice can be selected in accordance with the Table Fig. 6095, where the section of the actual seat bore is indicated as a function of the upstream pressure as well as of the flow rate.

The downstream pressure does not affect the flow rate, being usually lower than the critical pressure.

The following data must be indicated for the selection of a BONT® valve, type BLB:

- fluid
- max flow rate
- upstream pressure P1
- downstream pressure P2
- temperature.

BONT® Valves type PBR, for Blowoff

These valves are usually used when tight seal is needed after a blowoff operation. This utilization could be required by process necessity and/or economical reasons.

In the past the two functions were mostly performed by two different valves, fitted in series and operated in accordance with a definite sequence.

Our valve type PBR carries out both functions in sequence and namely: blowoff with valve suitably open and tight sealing with valve closed.

It is a multistage valve splitting the pressure drop along the whole disk that is along the different stages of the disk. The design of the disk, of the fluid path inside the valve as well the materials are suitable to operation with high Δp , therefore usually with critical flow.

The consequences of these critical flows of water/steam must not affect geometry and finish of the contact surfaces between main disk and main seat in order to ensure tight sealing with the passing of time. The pressure seal bonnet enables easy dismantling, inspection and maintenance. The stem is rising, non-rotating.

The materials used for these valves are shown on page 3 for the most requested Material Schedules, namely: Material Schedule 71 with carbon steel body; Material Schedule 22 with chromemolybdenum alloy steel body. The satisfactory results obtained on all installations confirm the suitability of our design to the most severe operating conditions.

The following data must be indicated for the selection of a BONT® valve, type PBR:

- fluid
- max flow rate
- upstream pressure P1
- downstream pressure P2
- temperature.

Remember what follows: the valve being fully open, the downstream pressure shall not be considered equal to the atmospheric pressure as well to the condenser vacuum; in fact there is a back pressure originated by the flowrate and the downstream pipe section.

The operating range is very wide, in particular:

- Feedwater
 - P1 = 180 to 300 bar
 - P2 = 20 to 40 bar
 - T = 200 to 300 °C
 - Flow Rate up to 150 t/h
- Saturated and superheated steam
 - P1 = 35 to 180 bar
 - T = 350 to 550 °C
 - Ap >critical Δp

Nominal Sizes

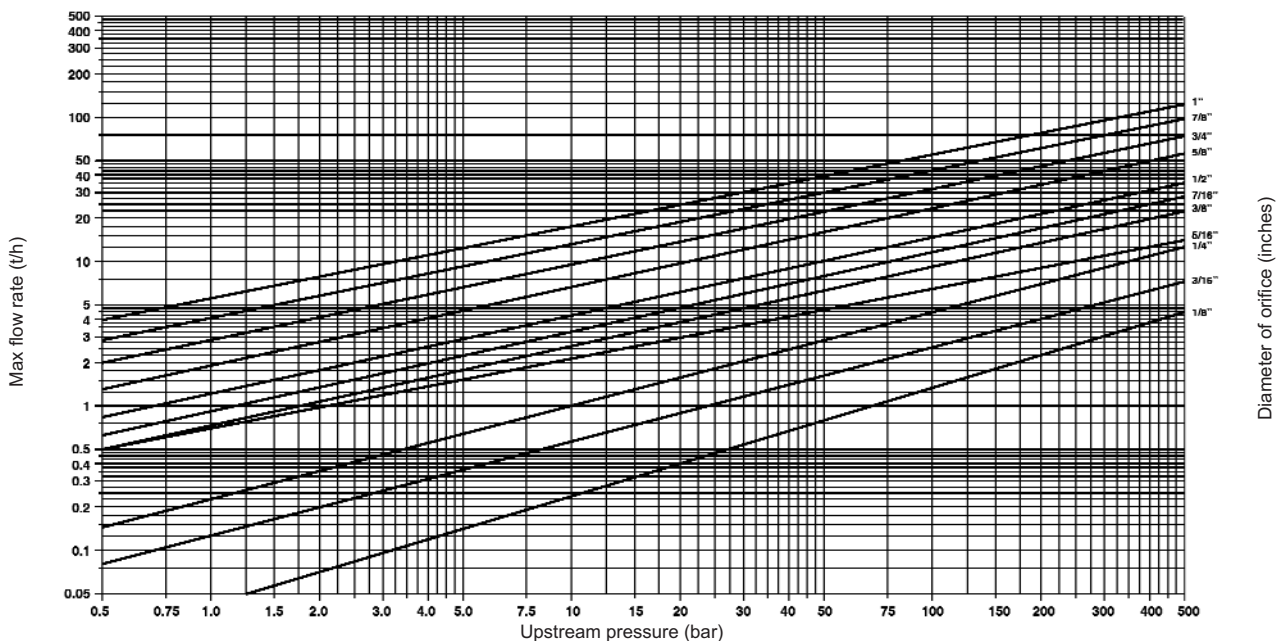
up to 1" for Type BLB
up to 3" for Type PBR

Actuated valves. The design of these valves with rising, non-rotating stem, as well their oversizing, enables easy assembly of any actuator type.

The actuator can be equipped with:

- torque limit switches, adjustable both at the time of delivery and on plant site;
- stroke limit switches;
- local position indicator;
- ON-OFF remote transmitters;
- ancillary switches for various warnings/operations;
- inductive or resistive position transmitter.

Fig. 6095 - Chart of Flow Rate for Continuous Blowdown



We reserve the right to carry out any necessary alterations, without notice.